

ISSN 2518-170X (Online)
ISSN 2224-5278 (Print)



«ҚАЗАҚСТАН РЕСПУБЛИКАСЫ
ҰЛТТЫҚ ФЫЛЫМ АКАДЕМИЯСЫ» РҚБ

ХАБАРЛАРЫ

ИЗВЕСТИЯ

РОО «НАЦИОНАЛЬНОЙ
АКАДЕМИИ НАУК РЕСПУБЛИКИ
КАЗАХСТАН»

NEWS

OF THE NATIONAL ACADEMY
OF SCIENCES OF THE REPUBLIC
OF KAZAKHSTAN

SERIES
OF GEOLOGY AND TECHNICAL SCIENCES

3 (471)

MAY – JUNE 2025

THE JOURNAL WAS FOUNDED IN 1940

PUBLISHED 6 TIMES A YEAR

ALMATY, NAS RK

NAS RK is pleased to announce that News of NAS RK. Series of geology and technical sciences scientific journal has been accepted for indexing in the Emerging Sources Citation Index, a new edition of Web of Science. Content in this index is under consideration by Clarivate Analytics to be accepted in the Science Citation Index Expanded, the Social Sciences Citation Index, and the Arts & Humanities Citation Index. The quality and depth of content Web of Science offers to researchers, authors, publishers, and institutions sets it apart from other research databases. The inclusion of News of NAS RK. Series of geology and technical sciences in the Emerging Sources Citation Index demonstrates our dedication to providing the most relevant and influential content of geology and engineering sciences to our community.

Қазақстан Республикасы Ұлттық ғылым академиясы «ҚР ҰҒА Хабарлары. Геология және техникалық ғылымдар сериясы» ғылыми журналының Web of Science-тің жаңаланған нұсқасы Emerging Sources Citation Index-те индекстелуге қабылданғанын хабарлайды. Ұғл индекстелу барысында Clarivate Analytics компаниясы журналды одан әрі the Science Citation Index Expanded, the Social Sciences Citation Index және the Arts & Humanities Citation Index-ке қабылдау мәселеңін қарастыруды. Web of Science зерттеушілер, авторлар, баспашилар мен мекемелерге контент тереңдігі мен сапасын ұсынады. ҚР ҰҒА Хабарлары. Геология және техникалық ғылымдар сериясы Emerging Sources Citation Index-ке енүі біздің қоғамдастық үшін ең өзекті және беделді геология және техникалық ғылымдар бойынша контентке адалдығымызды білдіреді.

НАН РК сообщает, что научный журнал «Известия НАН РК. Серия геологии и технических наук» был принят для индексирования в Emerging Sources Citation Index, обновленной версии Web of Science. Содержание в этом индексировании находится в стадии рассмотрения компанией Clarivate Analytics для дальнейшего принятия журнала в the Science Citation Index Expanded, the Social Sciences Citation Index и the Arts & Humanities Citation Index. Web of Science предлагает качество и глубину контента для исследователей, авторов, издателей и учреждений. Включение Известия НАН РК. Серия геологии и технических наук в Emerging Sources Citation Index демонстрирует нашу приверженность к наиболее актуальному и влиятельному контенту по геологии и техническим наукам для нашего сообщества.

EDITOR-IN-CHIEF

ZHURINOV Murat Zhurinovich, Doctor of Chemical Sciences, Professor, Academician of NAS RK, President of National Academy of Sciences of the Republic of Kazakhstan, RPA, General Director of JSC "D.V. Sokolsky Institute of Fuel, Catalysis and Electrochemistry" (Almaty, Kazakhstan), <https://www.scopus.com/authid/detail.uri?authorId=6602177960>, <https://www.webofscience.com/wos/author/record/2017489>

DEPUTY EDITOR-IN-CHIEF

ABSADYKOV Bakhyt Narikbayevich, Doctor of Technical Sciences, Professor, Academician of NAS RK, Satbayev University (Almaty, Kazakhstan), <https://www.scopus.com/authid/detail.uri?authorId=6504694468>, <https://www.webofscience.com/wos/author/record/2411827>

EDITORIAL BOARD:

ABSAMETOV Malis Kudysovich, (Deputy Editor-in-Chief), Doctor of Geological and Mineralogical Sciences, Professor, Academician of NAS RK, Director of the Akhmedsafin Institute of Hydrogeology and Geocology (Almaty, Kazakhstan), <https://www.scopus.com/authid/detail.uri?authorId=56955769200>, <https://www.webofscience.com/wos/author/record/1937883>

ZHOLTAEV Geroy Zholtayevich, Doctor of Geological and Mineralogical Sciences, Professor, Honorary Academician of NAS RK (Almaty, Kazakhstan), <https://www.scopus.com/authid/detail.uri?authorId=57112610200>, <https://www.webofscience.com/wos/author/record/1939201>

SNOW Daniel, PhD, Associate Professor, Director, Aquatic Sciences Laboratory, University of Nebraska (Nebraska, USA), <https://www.scopus.com/authid/detail.uri?authorId=7103259215>, <https://www.webofscience.com/wos/author/record/1429613>

SELMANN Reimar, PhD, Head of Petrology and Mineral Deposits Research in the Earth Sciences Department, Natural History Museum (London, England), <https://www.scopus.com/authid/detail.uri?authorId=55883084800>, <https://www.webofscience.com/wos/author/record/1048681>

PANFILOV Mikhail Borisovich, Doctor of Technical Sciences, Professor at the University of Nancy (Nancy, France), <https://www.scopus.com/authid/detail.uri?authorId=7003436752>, <https://www.webofscience.com/wos/author/record/1230499>

SHEN Ping, PhD, Deputy Director of the Mining Geology Committee of the Chinese Geological Society, Member of the American Association of Economic Geologists (Beijing, China), <https://www.scopus.com/authid/detail.uri?authorId=57202873965>, <https://www.webofscience.com/wos/author/record/1753209>

FISCHER Axel, PhD, Associate Professor, Technical University of Dresden (Dresden, Berlin), <https://www.scopus.com/authid/detail.uri?authorId=35738572100>, <https://www.webofscience.com/wos/author/record/2085986>

AGABEKOV Vladimir Enokovich, Doctor of Chemical Sciences, Academician of NAS of Belarus, Honorary Director of the Institute of Chemistry of New Materials (Minsk, Belarus), <https://www.scopus.com/authid/detail.uri?authorId=7004624845>

CATALIN Stefan, PhD, Associate Professor, Technical University of Dresden, Germany, <https://www.scopus.com/authid/detail.uri?authorId=35203904500>, <https://www.webofscience.com/wos/author/record/1309251>

Jay Sagin, PhD, Associate Professor, Nazarbayev University (Astana, Kazakhstan), <https://www.scopus.com/authid/detail.uri?authorId=57204467637>, <https://www.webofscience.com/wos/author/record/907886>

FRATTINI Paolo, PhD, Associate Professor, University of Milano - Bicocca (Milan, Italy), <https://www.scopus.com/authid/detail.uri?authorId=56538922400>

NURPEISOVA Marzhan Baysanovna – Doctor of Technical Sciences, Professor of Satbayev University (Almaty, Kazakhstan), <https://www.scopus.com/authid/detail.uri?authorId=57202218883>, <https://www.webofscience.com/wos/author/record/AAD-1173-2019>

RATOV Boranbay Tovbasarovich, Doctor of Technical Sciences, Professor, Head of the Department of Geophysics and Seismology, Satbayev University (Almaty, Kazakhstan), <https://www.scopus.com/authid/detail.uri?authorId=55927684100>, <https://www.webofscience.com/wos/author/record/1993614>

RONNY Berndtsson, Professor at the Center of Promising Middle Eastern Research, Lund University (Sweden), <https://www.scopus.com/authid/detail.uri?authorId=7005388716>, <https://www.webofscience.com/wos/author/record/1324908>

MIRLAS Vladimir, Faculty chemical engineering and Oriental research center, Ariel University, (Israel), <https://www.scopus.com/authid/detail.uri?authorId=8610969300>, <https://www.webofscience.com/wos/author/record/53680261>

News of the National Academy of Sciences of the Republic of Kazakhstan. Series of geology and technology sciences.

**ISSN 2518-170X (Online),
ISSN 2224-5278 (Print)**

Owner: RPA «National Academy of Sciences of the Republic of Kazakhstan» (Almaty).
The certificate of registration of a periodical printed publication in the Committee of information of the Ministry of Information and Social Development of the Republic of Kazakhstan **No. KZ39V PY00025420**, issued 29.07.2020.
Thematic scope: *geology, hydrogeology, geography, mining and chemical technologies of oil, gas and metals*
Periodicity: 6 times a year.

<http://www.geolog-technical.kz/index.php/en/>

© National Academy of Sciences of the Republic of Kazakhstan, 2025

БАС РЕДАКТОР

ЖУРЫНОВ Мұрат Жұрынұлы, химия ғылымдарының докторы, профессор, КР ҰҒА академигі, РКБ «Қазақстан Республикасы Ұлттық Ғылым академиясының» президенті, АҚ «Д.В. Сокольский атындағы отын, катализ және электрохимия институтының» бас директоры (Алматы, Қазақстан), <https://www.scopus.com/authid/detail.uri?authorId=6602177960>, <https://www.webofscience.com/wos/author/record/2017489>

БАС РЕДАКТОРДЫҢ ОРЫНБАСАРЫ:

АБСАДЫҚОВ Бақыт Нәрікбайұлы, техника ғылымдарының докторы, профессор, КР ҰҒА академигі, Қ.И. Сәтбаев атындағы Қазақ ұлттық техникалық зерттеу университеті (Алматы, Қазақстан), <https://www.scopus.com/authid/detail.uri?authorId=6504694468>, <https://www.webofscience.com/wos/author/record/2411827>

РЕДАКЦИЯ АЛҚАСЫ:

ӘБСӘМЕТОВ Мәліс Құдысұлы (бас редактордың орынбасары), геология-минералогия ғылымдарының докторы, профессор, КР ҰҒА академигі, Ү.М. Ахмедсағин атындағы Гидрогеология және геоэкология институтының директоры, (Алматы, Қазақстан), <https://www.scopus.com/authid/detail.uri?authorId=56955769200>, <https://www.webofscience.com/wos/author/record/1937883>

ЖОЛАСЕВ Герой Жолтайұлы, геология-минералогия ғылымдарының докторы, профессор, КР ҰҒА құрметті академигі, (Алматы, Қазақстан), <https://www.scopus.com/authid/detail.uri?authorId=57112610200>, <https://www.webofscience.com/wos/author/record/1939201>

СНОУ Дэниел, PhD, қауымдастырылған профессор, Небраска университетінің Су ғылымдары зертханасының директоры, (Небраска штаты, АҚШ), <https://www.scopus.com/authid/detail.uri?authorId=7103259215>, <https://www.webofscience.com/wos/author/record/1429613>

ЗЕЛЬТМАНН Раймар, PhD, Жер туралы ғылымдар бөлімінің петрология және пайдалы қазбалар кен орындары саласындағы зерттеулерінің жетекшісі, Табиги тарих мұражайы, (Лондон, Ұлыбритания), <https://www.scopus.com/authid/detail.uri?authorId=55883084800>, <https://www.webofscience.com/wos/author/record/1048681>

ПАНФИЛОВ Михаил Борисович, техника ғылымдарының докторы, Нанси университетінің профессоры, (Нанси, Франция), <https://www.scopus.com/authid/detail.uri?authorId=7003436752>, <https://www.webofscience.com/wos/author/record/1230499>

ШЕН Пин, PhD, Қытай геологиялық қоғамының Тау-кен геологиясы комитеті директорының орынбасары, Американдық экономикалық геологтар қауымдастырының мүшесі, (Бейзін, Қытай), <https://www.scopus.com/authid/detail.uri?authorId=57202873965>, <https://www.webofscience.com/wos/author/record/1753209>

ФИШЕР Аксель, қауымдастырылған профессор, PhD, Дрезден техникалық университеті, (Дрезден, Берлин), <https://www.scopus.com/authid/detail.uri?authorId=35738572100>, <https://www.webofscience.com/wos/author/record/2085986>

АГАБЕКОВ Владимир Енокович, химия ғылымдарының докторы, Беларусь ҰҒА академигі, Жаңа материалдар химиясы институтының құрметті директоры, (Минск, Беларусь), <https://www.scopus.com/authid/detail.uri?authorId=7004624845>

КАТАЛИН Стефан, PhD, қауымдастырылған профессор, Техникалық университеті (Дрезден, Германия), <https://www.scopus.com/authid/detail.uri?authorId=35203904500>, <https://www.webofscience.com/wos/author/record/1309251>

САҒЫНТАЕВ Жанай, PhD, қауымдастырылған профессор, Назарбаев университеті (Астана, Қазақстан), <https://www.scopus.com/authid/detail.uri?authorId=57204467637>, <https://www.webofscience.com/wos/author/record/907886>

ФРАТТИНИ Паоло, PhD, қауымдастырылған профессор, Бикокк Милан университеті, (Милан, Италия), <https://www.scopus.com/authid/detail.uri?authorId=56538922400>

НҮРПЕСІСОВА Маржан Байсансызы – Техника ғылымдарының докторы, Қ.И. Сәтбаев атындағы, Қазақ ұлттық зерттеу техникалық университетінің профессоры, (Алматы, Қазақстан), <https://www.scopus.com/authid/detail.uri?authorId=57202218883>, <https://www.webofscience.com/wos/author/record/AAD-1173-2019>

Ратов Боранбай Товбасарович, техника ғылымдарының докторы, профессор, «Геофизика және сейсмология» кафедрасының мөнгерүшісі, Қ.И. Сәтбаев атындағы Қазақ ұлттық зерттеу техникалық университеті, (Алматы, Қазақстан), <https://www.scopus.com/authid/detail.uri?authorId=55927684100>, <https://www.webofscience.com/wos/author/record/1993614>

РОННИ Берніттсон, Лунд университетінің Тау Шығысты перспективалы зерттеу орталығының профессоры, Лунд университетінің толық курсты профессоры, (Швеция), <https://www.scopus.com/authid/detail.uri?authorId=7005388716>, <https://www.webofscience.com/wos/author/record/1324908>

МИРЛАС Владимир, Ариэль университетінің Химиялық инженерия факультеті және Шығыс ғылыми зерттеу орталығы, (Израиль), <https://www.scopus.com/authid/detail.uri?authorId=8610969300>, <https://www.webofscience.com/wos/author/record/53680261>

«КР ҰҒА» РКБ Хабарлары. Геология және техникалық ғылымдар сериясы».

ISSN 2518-170X (Online),

ISSN 2224-5278 (Print)

Меншіктеуші: «Қазақстан Республикасының Ұлттық ғылым академиясы» РКБ (Алматы қ.).

Қазақстан Республикасының Акпарат және қоғамдық даму министрлігінің Акпарат комитетінде 29.07.2020 ж. берілген № KZ39VРУ00025420 мерзімдік басылым тіркеуіне койылу туралы күәлік.

Такырыптық бағыты: *Геология, гидрогеология, география, тау-кен ісі, мұнай, газ және металдардың химиялық технологиялары*

Мерзімділігі: жылына 6 рет.

<http://www.geolog-technical.kz/index.php/en/>

© «Қазақстан Республикасының Ұлттық ғылым академиясы» РКБ, 2025

ГЛАВНЫЙ РЕДАКТОР

ЖУРИНОВ Мурат Журинович, доктор химических наук, профессор, академик НАН РК, президент РОО Национальной академии наук Республики Казахстан, генеральный директор АО «Институт топлива, катализа и электрохимии им. Д.В. Сокольского» (Алматы, Казахстан), <https://www.scopus.com/authid/detail.uri?authorId=6602177960>, <https://www.webofscience.com/wos/author/record/2017489>

ЗАМЕСТИТЕЛЬ ГЛАВНОГО РЕДАКТОРА

АБСАДЫКОВ Бахыт Нарикбаевич, доктор технических наук, профессор, академик НАН РК, Казахский национальный исследовательский технический университет им. К.И. Сатпаева (Алматы, Казахстан), <https://www.scopus.com/authid/detail.uri?authorId=6504694468>, <https://www.webofscience.com/wos/author/record/2411827>

РЕДАКЦИОННАЯ КОЛЛЕГИЯ:

АБСАМЕТОВ Малис Кудысович, (заместитель главного редактора), доктор геолого-минералогических наук, профессор, академик НАН РК, директор Института гидрогеологии и геоэкологии им. У.М. Ахмедсафина (Алматы, Казахстан), <https://www.scopus.com/authid/detail.uri?authorId=56955769200>, <https://www.webofscience.com/wos/author/record/1937883>

ЖОЛТАЕВ Герой Жолтаевич, доктор геологоминералогических наук, профессор, почетный академик НАН РК (Алматы, Казахстан), <https://www.scopus.com/authid/detail.uri?authorId=57112610200>, <https://www.webofscience.com/wos/author/record/1939201>

СНОУ Дэнниел, PhD, ассоциированный профессор, директор Лаборатории водных наук Университета Небраски (штат Небраска, США), <https://www.scopus.com/authid/detail.uri?authorId=7103259215>, <https://www.webofscience.com/wos/author/record/1429613>

ЗЕЛЬТМАНН Раймар, PhD, руководитель исследований в области петрологии и месторождений полезных ископаемых в Отделе наук о Земле Музея естественной истории (Лондон, Англия), <https://www.scopus.com/authid/detail.uri?authorId=55883084800>, <https://www.webofscience.com/wos/author/record/1048681>

ПАНФИЛОВ Михаил Борисович, доктор технических наук, профессор Университета Нанси (Нанси, Франция), <https://www.scopus.com/authid/detail.uri?authorId=7003436752>, <https://www.webofscience.com/wos/author/record/1230499>

ШЕН Пин, PhD, заместитель директора Комитета по горной геологии Китайского геологического общества, член Американской ассоциации экономических геологов (Пекин, Китай), <https://www.scopus.com/authid/detail.uri?authorId=57202873965>, <https://www.webofscience.com/wos/author/record/1753209>

ФИШЕР Аксель, ассоциированный профессор, PhD, технический университет Дрезден (Дрезден, Берлин), <https://www.scopus.com/authid/detail.uri?authorId=35738572100>, <https://www.webofscience.com/wos/author/record/2085986>

АГАБЕКОВ Владимир Енокович, доктор химических наук, академик НАН Беларуси, почетный директор Института химии новых материалов (Минск, Беларусь), <https://www.scopus.com/authid/detail.uri?authorId=7004624845>

КАТАЛИН Стефан, PhD, ассоциированный профессор, Технический университет (Дрезден, Германия), <https://www.scopus.com/authid/detail.uri?authorId=35203904500>, <https://www.webofscience.com/wos/author/record/1309251>

САГИНТАЕВ Жанай, PhD, ассоциированный профессор, Назарбаев университет (Астана, Казахстан), <https://www.scopus.com/authid/detail.uri?authorId=57204467637>, <https://www.webofscience.com/wos/author/record/907886>

ФРАТТИНИ Паоло, PhD, ассоциированный профессор, Миланский университет Бикокк (Милан, Италия), <https://www.scopus.com/authid/detail.uri?authorId=56538922400> **НУРПЕИСОВА Маржан Байсановна** – доктор технических наук, профессор Казахского Национального исследовательского технического университета им. К.И. Сатпаева, (Алматы, Казахстан), <https://www.scopus.com/authid/detail.uri?authorId=57202218883>, <https://www.webofscience.com/wos/author/record/AAD-1173-2019>

РАТОВ Боранбай Тобасарович, доктор технических наук, профессор, заведующий кафедрой «Геофизика и сейсмология», Казахский Национальный исследовательский технический университет им. К.И. Сатпаева, (Алматы, Казахстан), <https://www.scopus.com/authid/detail.uri?authorId=55927684100>, <https://www.webofscience.com/wos/author/record/1993614>

РОННИ Бернхардсон, Профессор Центра перспективных ближневосточных исследований Лундского университета, профессор (полный курс) Лундского университета, (Швеция), <https://www.scopus.com/authid/detail.uri?authorId=7005388716>, <https://www.webofscience.com/wos/author/record/1324908>

МИРЛАС Владимир, Факультет химической инженерии и Восточный научно-исследовательский центр, Университет Ариэля, (Израиль), <https://www.scopus.com/authid/detail.uri?authorId=8610969300>, <https://www.webofscience.com/wos/author/record/53680261>

«Известия РОО «НАН РК». Серия геологии и технических наук».

ISSN 2518-170X (Online),

ISSN 2224-5278 (Print)

Собственник: Республикаансое общественное объединение «Национальная академия наук Республики Казахстан» (г. Алматы).

Свидетельство о постановке на учет периодического печатного издания в Комитете информации Министерства информации и общественного развития Республики Казахстан № KZ39VPY00025420, выданное 29.07.2020 г.

Тематическая направленность: *геология, гидрогеология, география, горное дело и химические технологии нефти, газа и металлов*

Периодичность: 6 раз в год.

<http://www.geolog-technical.kz/index.php/en/>

© РОО «Национальная академия наук Республики Казахстан», 2025

CONTENTS

Geology

A. Abetov, Zh. Katrenov, S. Kudaibergenova, Sh. Kisseyeva INTEGRATED GEODYNAMIC MONITORING AND RISK ASSESSMENT OF DEFORMATION PROCESSES AT THE BOZASHY NORTH OIL AND GAS FIELD.....	9
Ye. Bukayev, F. Nurbayeva, A. Bukayeva STUDY OF CHEMICAL-MINERALOGICAL COMPOSITION OF LIMESTONE-SHELL FROM THE ZHETIBAI FIELD.....	27
K.S. Dosaliev, M.I. Karabaev, F.Kh. Aubakirova, A.M. Karabaeva, Ya.B. Kunanbayeva STRESS-STRAIN STATE CALCULATIONS FOR THE SOIL BASE OF THE SLAB FOUNDATION OF A HIGH-RISE BUILDING.....	39
A.S. Ibraim, B.N. Absadykov, S.A. Kalmaganbetov, D.B. Absadykov STUDY OF THE PROSPECTS OF USING 3D PRINTED METAL-CERAMIC ALLOYS IN ELECTRIC MOTORS.....	55
V. Ismailov, J. Bozorov, A. Khusomiddinov, E. Yadigarov, A. Mansurov DETERMINATION OF CHANGES IN SOIL PARAMETERS USING THE PLAXIS 3D PROGRAM USING REINFORCEMENT OF BORED PILES.....	69
Yu.I. Karlina, V.Y. Konyukhov, T.A. Oparina ANALYSIS OF THE INTERACTION OF TRADITIONAL AND NEW TECHNOLOGIES FOR THE EXTRACTION OF METALS FROM SUBSTANDARD RAW MATERIALS.....	83
D.M. Kirgizbaeva, T.B. Nurpeissova, A.Zh. Beisenova, T.A. Kuandykov, S.E. Tirzhanova METHOD OF RECULTIVATION OF POLLUTED SOILS WITH OIL PRODUCTS.....	96
Zh. Markabayeva, K. Koshimbayev, L. Abzhanova, Y. Orakbaev, S. Sagyndykova ANALYSIS OF MODERN METHODS FOR CONTROL AND MANAGEMENT OF THE FLOTATION PROCESS.....	109

N.A. Medeshova, D.A. Novikov, E.S. Auelkhan, A.R. Tasbolat, Sh.D. Miniskul HYDROGEOCHEMICAL FEATURES OF THE NORTH-WESTERN REGIONS OF THE TORGAY DEPRESSION IN RESPECT OF THE SEARCH FOR DEPOSITS OF STRATEGIC METALS.....	120
I.E. Nekrasova, R.V. Kononenko, M.A. Popov, M.I. Chazhaev, S.S. Khudoyorov OPTIMISATION OF DUST REGIME AND EXPLOSION SAFETY OF COAL MINES.....	139
S.H. Novruzova, I.N. Aliyev. E.V. Gadashova CONTROL OF THE FACTORS AFFECTING WELL PRODUCTIVITY.....	151
M.B. Nurpeissova, G. Meirambek, N.S. Donenbayeva, Ye.Zh. Ormambekov, R.Sh. Bek DEVELOPMENT OF METHOD FOR ASSESSING QUARRY SLOPE STABILITY USING SIDE MASSIF MAPPING.....	166
B. Orazbayev, B. Assanova, Zh. Shangitova, Zh. Moldasheva HEURISTIC APPROACH TO MULTI-CRITERIA OPTIMISATION OF A MODEL BASED DELAYED COKING PROCESS IN FUZZY ENVIRONMENT.....	179
B. Orymbetov, E. Orymbetov, G. Orymbetova, A. Khusanov, T. Orymbetov HYDRAULIC RESISTANCE OF THE ADSORBER WITH REGULAR NOZZLE.....	197
A.P. Permana, D.W.K. Baderan, R. Hutagalung, F.A. Ahmad TECTONIC GEOHISTORY OF THE GORONTALO REGION BASED ON FORAMINIFERA FOSSIL.....	207
V. Solonenko, N. Makhmetova, N. Ivanovtseva, M. Kvashnin, V. Nikolaev STABILITY OF WORKINGS OF THE CROSSHAIRS AND DRIFTS TYPE IN THE INCLINED-LAYERED ROCK MASSIF.....	220
V. Stanevich, O. Vyshar, G. Rakhimova, M. Rakhimov, S. Kovtareva TECHNOGENIC WASTE FROM COAL MINING - A PROMISING RAW MATERIAL FOR THE PRODUCTION OF BUILDING CERAMICS.....	233
Zh.K. Tukhfatov, M.K. Jexenov, Y.K. Bektay, G.S. Turysbekova, B.N. Shiderin EXPLORATION STUDIES FOR RAW CHEMICAL MINERAL RESOURCES IN THE CASPIAN BASIN SALT DOMES.....	252

Y.A. Tynchenko, E.V. Khudyakova, V.V. Kukartsev, M.N. Stepancevich, A.A. Stupina FORECASTING THE CONTENT OF RARE EARTH ELEMENTS BASED ON GEOCHEMICAL DATA USING ENSEMBLE LEARNING METHODS.....	268
B. Khusain, N.E. Zhumakhanova, A.Zh. Kenessary, D.N. Delikesheva, T.D. Darzhokov OPTIMIZATION OF CO ₂ HUFF-N-PUFF PARAMETERS FOR ENHANCED GAS RECOVERY IN SHALE RESERVOIRS: A COMPOSITIONAL SIMULATION STUDY.....	281

NEWS of the National Academy of Sciences of the Republic of Kazakhstan
SERIES OF GEOLOGY AND TECHNICAL SCIENCES
ISSN 2224-5278
Volume 3. Number 471 (2025), 9–26

<https://doi.org/10.32014/2025.2518-170X.507>

УДК: 550.8, 551.435.83.
UDC: 550.8, 551.435.83.

©A. Abetov, Zh. Katrenev, S. Kudaibergenova, Sh. Kisseyeva, 2025.

Satbayev University, Almaty, Kazakhstan.
E-mail: z.katrenev@stud.satbayev.university

INTEGRATED GEODYNAMIC MONITORING AND RISK ASSESSMENT OF DEFORMATION PROCESSES AT THE BOZASHY NORTH OIL AND GAS FIELD

A. Abetov — Professor at the Department of Geophysics, Satbayev University, Doctor of Sciences in Geology and Mineralogy, Corresponding Member of the National Academy of Sciences of the Republic of Kazakhstan, Almaty, Kazakhstan, E-mail: abetov.uez@mail.ru, <https://orcid.org/0000-0002-1866-7677>;

Zh. Katrenev — PhD student, Kazakh National Research Technical University named after K.I. Satpayev, Almaty, Kazakhstan, E-mail: z.katrenev@stud.satbayev.university, <https://orcid.org/0000-0003-4811-7841>;

S. Kudaibergenova — PhD, team lead at Geoken LLP, Almaty, Kazakhstan, E-mail: sabina_kudaybergenova@inbox.ru, <https://orcid.org/0000-0002-9194-4685>;

Sh. Kisseyeva — PhD student, Kazakh National Research Technical University named after K.I. Satpayev, Almaty, Kazakhstan, E-mail: sh.9696@mail.ru, <https://orcid.org/0000-0003-1040-8619>.

Abstract. This article presents the results of a comprehensive study on modern geodynamic monitoring methods used to assess surface deformation at the Bozashy North oil and gas field. The field features a block-faulted structure and shallow productive horizons, making it highly sensitive to anthropogenic impacts. The study focuses on analyzing the causes and dynamics of surface subsidence and uplift driven by hydrocarbon extraction, fluid injection, and natural tectonic factors. An integrated monitoring approach was applied, combining high-precision geometric leveling, GNSS observations, gravimetry, and satellite radar interferometry (InSAR). This integration improved the reliability and spatial resolution of deformation measurements. Stable deformation patterns were identified: subsidence in the central uplifted zone and uplift along the periphery, correlating with reservoir pressure variations and operational activity. A comparative analysis with international cases enabled classification of the observed deformation behavior as typical for geodynamically unstable fields under intensive development. *Scientific novelty* includes the development of an integrated geodynamic monitoring methodology that merges ground-based and remote sensing techniques, surface deformation modeling that accounts for geological, physical, and operational factors, and a risk

classification system for induced seismicity based on field data and global analogs. *Practical significance* lies in the applicability of the methods and findings for georisk assessment, prediction of surface behavior, optimization of production and injection strategies, and ensuring safe, sustainable development of oil and gas fields with similar geological and tectonic settings.

Key words: integrated geodynamic monitoring, geo-hazard, repeatable accurate levelling, high-precision GPS measurements, GNSS measurements, high-precision gravimetric measurements, radar interferometry

©А. Абетов, Ж. Катренов, С. Кудайбергенова, Ш. Кисеева, 2025.

Қ.И. Сәтбаев атындағы Қазақ ұлттық техникалық зерттеу университеті,

Алматы, Қазақстан.

E-mail: z.katrenov@stud.satbayev.university.

СОЛТУСТІК БОЗАШЫ МҰНАЙ-ГАЗ КЕНОРНЫН ИГЕРУГЕ БАЙЛАНЫСТЫ ДЕФОРМАЦИЯЛЫҚ ПРОЦЕСТЕРДІҢ ПАЙДА БОЛУ ТӘУЕКЕЛІН ГЕОДИНАМИКАЛЫҚ МОНИТОРИНГТЕУ ЖӘНЕ БАҒАЛАУ

А. Абетов — геология-минералогия ғылымдарының докторы, ҚР ҰҒА академигі, Қ.И. Сәтбаев атындағы Қазақ ұлттық техникалық зерттеу университетінің профессоры, Алматы, Қазақстан, ru, <https://orcid.org/0000-0002-1866-7677>;

Ж. Катренов — PhD студенті, Қазақ ұлттық техникалық зерттеу университеті, Алматы, Қазақстан, E-mail: z.katrenov@stud.satbayev.university, <https://orcid.org/0000-0003-4811-7841>;

С. Кудайбергенова — PhD, ТОО «Геокен» бөлім басшысы, Алматы, Қазақстан, E-mail: sabina_kudaybergenova@inbox.ru, <https://orcid.org/0000-0002-9194-4685>;

Ш. Кисеева — PhD студенті, Қазақ ұлттық техникалық зерттеу университеті, Алматы, Қазақстан, E-mail: sh.9696@mail.ru, <https://orcid.org/0000-0003-1040-8619>.

Аннотация. Бұл мақалада Солтустік мұнай-газ кен орнындағы жер қыртысы бетінің деформациялық үдерістерін зерттеу мақсатында заманауи геодинамикалық мониторинг әдістерін кешенді түрде қолдану нәтижелері ұсынылады. Зерттеу нысаны блоктық-жарылымдық құрылымымен және өнімді қабаттардың таяз терендікте орналасуымен ерекшеленеді, бұл оны техногендік әсерлерге – әсіресе көмірсутектерді қарқынды өндіру, су айдау және басқа да өндірістік операциялар – жоғары сезімтал етеді. Зерттеу барысында жер бетінің шөгүі мен көтерілуінің себептері, олардың кеңістіктік-уақыттық динамикасы мен өндірістік факторлармен байланысы анықталды. Жоғары дәлдіктері геометриялық нивелирлеу, GNSS-бақылаулар, гравиметриялық түсірілімдер және спутниктік радарлық интерферометрия (InSAR) әдістерін интеграциялау мониторингтің сенімділігін арттырып, деформациялық үдерістерді жоғары кеңістіктік және уақыттық дәлдікпен бақылауға мүмкіндік берді. Орталық күмбез аймағында жер бетінің шөгүі, ал шеткі беліктерде көтерілуі тіркелді, бұл пласт қысымының өзгеруіне және техногендік жүктеменің аумақтық таралуына байланысты екендігі көрсетілді.

Ғылыми жаңалығы – Қазақстанда алғаш рет жерүсті және ғарыштық зондтау деректерін біріктіретін интеграцияланған геодинамикалық мониторинг әдістемесі әзірленіп, нақты кен орнына бейімделіп енгізілді. Геофизикалық және техногендік факторларды ескере отырып, жер қыртысының деформациясын модельдеу жүзеге асырылды. Сонымен қатар, индуцирленген сейсмикалық қауіптерді жүйелу мен жіктеудің жаңа тәсілдері ұсынылды. Практикалық маңыздылығы – алынған нәтижелер мұнай-газ кен орындарын қауіпсіз және тиімді игеруді ғылыми негізде жоспарлауға, деформациялық қатерлерді алдын ала болжауға, техногендік әсерлерді азайтуға және жер қыртысының тұрақтылығын бақылауға мүмкіндік береді. Ұсынылған тәсілдер еліміздегі ұқсас геологиялық-геодинамикалық жағдайлардағы жобалар үшін үлгі ретінде пайдаланылуы мүмкін.

Тұйін сөздер: интеграцияланған динамикалық бақылау, геоқауіпсіздік, қайталараптын дәл нивелирлеу, жоғары дәлдіктегі GPS өлшемдері, GNSS өлшемдері, жоғары дәлдіктегі гравиметриялық өлшемдер, радиолокациялық интерферометрия

©А. Абетов, Ж. Катренов, С. Кудайбергенова, Ш. Кисеева, 2025.

Казахский национальный исследовательский технический университет
имени К.И. Сатпаева, Алматы, Казахстан.
E-mail: z.katrenov@stud.satbayev.university

ГЕОДИНАМИЧЕСКИЙ МОНИТОРИНГ И ОЦЕНКА РИСКОВ ВОЗНИКОВЕНИЯ ДЕФОРМАЦИОННЫХ ПРОЦЕССОВ, СВЯЗАННЫХ С ОСВОЕНИЕМ ГАЗОНЕФТЯНОГО МЕСТОРОЖДЕНИЯ БОЗАШЫ СЕВЕРНЫЙ

А. Абетов — доктор геол.-мин. наук, профессор Satbayev University, академик НАН РК, Алматы, Казахстан, E-mail: abetov.uez@mail.ru, <https://orcid.org/0000-0002-1866-7677>;

Ж. Катренов — студент PhD, Казахский Национальный исследовательский технический университет им К.И. Сатпаева, Алматы, Казахстан, E-mail: z.katrenov@stud.satbayev.university, <https://orcid.org/0000-0003-4811-7841>;

С. Кудайбергенова — PhD, руководитель отдела в ТОО «Геокен», Алматы, Казахстан, E-mail: sabina_kudaybergenova@inbox.ru, <https://orcid.org/0000-0002-9194-4685>;

Ш. Кисеева — студент PhD, Казахский Национальный Исследовательский Технический Университет им. К.И. Сатпаева, Алматы, Казахстан, E-mail: sh.9696@mail.ru, <https://orcid.org/0000-0003-1040-8619>.

Аннотация. В статье представлены результаты комплексного исследования современных методов геодинамического мониторинга, применённых для оценки процессов деформации земной поверхности на нефтегазовом месторождении Бозашы Северное. Объект исследования характеризуется блоковой разломной структурой и малой глубиной залегания продуктивных горизонтов, что делает его чувствительным к техногенному воздействию. Основное внимание уделено анализу причин и динамики процессов проседания и поднятия поверхности, вызванных добычей

углеводородов, закачкой флюидов для поддержания пластового давления и действием природных тектонических факторов. В рамках работы реализован интегрированный подход, сочетающий данные высокоточного нивелирования, GNSS-наблюдений, гравиметрии и спутниковой радарной интерферометрии (InSAR), что позволило повысить надёжность и разрешающую способность мониторинга. Установлены закономерности пространственного распределения деформаций: проседание в центральной сводовой части и поднятие по периферии, что коррелирует с изменениями пластового давления и операционной активностью. Проведён сравнительный анализ с зарубежными аналогами, позволивший отнести выявленные процессы к типовым проявлениям геодинамической нестабильности в условиях интенсивного освоения. *Научная новизна* заключается в разработке методики интегрированного геодинамического мониторинга, объединяющей наземные и дистанционные методы, моделировании деформаций с учётом геолого-физических и техногенных факторов, а также в классификации рисков индуцированной сейсмичности на основе сравнительного анализа с международными аналогами и полевыми данными. *Практическая ценность* результатов состоит в возможности их широкого применения для оценки геодинамических рисков, прогнозирования поведения земной поверхности, оптимизации параметров добычи и закачки, а также обеспечения устойчивого и безопасного освоения нефтегазовых месторождений с аналогичным геологическим строением и тектоническими условиями.

Ключевые слова: комплексный геодинамический мониторинг, геопасность, повторяемое точное нивелирование, высокоточные GPS-измерения, GNSS-измерения, высокоточные гравиметрические измерения, радиолокационная интерферометрия

Introduction. In today's interconnected world, the oil industry holds a central and indispensable role in maintaining global economic stability and growth. Despite the recent surge in the development of renewable "green" energy sources, the vigor of oil and gas field exploitation remains undiminished. Unsustainable production of liquid and gaseous hydrocarbons causes significant changes in the structure of the pore space of reservoir rocks, which can subsequently lead to the emergence of seismic deformation processes.

These deformations, in turn, pose a tangible seismic hazard that can have far-reaching implications for a multitude of construction projects (Kenesbayeva, et al, 2020; Nurpeisova, et al, 2021), pipelines (McCabe, 1986), and other critical infrastructure (Nicholson, et al, 1990; Yerkes, et al, 1969). To maintain reservoir pressure and support production rates, some oil and gas fields implement a practice of injecting a certain volume of fluids, primarily water, into the reservoir to offset the extracted hydrocarbon volume. However, the responses of the reservoir to injection and extraction are not always symmetrical, rendering the resultant ground deformation patterns somewhat unpredictable. Therefore, monitoring these intricate processes is a pivotal endeavor, effectively executed in select oil fields through the use of Radar Interferometry

(InSAR technologies) and GPS measurements, high-precision gravimetry, seismicity monitoring, the results of which are presented in publications.

In this context, we direct our focus to the North Bozashi hydrocarbon field, situated in southwestern Kazakhstan, adjacent to the Caspian Sea coast. Presently, this field is in a phase of active exploitation, witnessing the production of 23,518 thousand tons of heavy oil and 1,210.8 million cubic meters of gas from production wells. This field is distinctive for its relatively shallow oil and gas plays, positioned at depths ranging from 300 to 550 meters. Consequently, the migration of fluids within the reservoir due to oil and gas extraction, coupled with water injection, is anticipated to exert a discernible influence on surface deformations, particularly when contrasted with deposits situated at far greater depths.

The Bozashi North deposit is located in a region with an elevated seismicity level, experiencing earthquakes with amplitudes of up to 4.0-4.5 and higher. This necessitates specific operational requirements for the development of this deposit.

In this research, we scrutinize ground deformations above the Bozashi North reservoir using GPS and leveling data. Additionally, we analyze variations in the gravity field, which yield supplementary insights into the reservoir's dynamics such as reservoir pressure depletion, reduction of production rates and increase of water cut. Ultimately, we endeavor to provide a qualitative explanation for the observed deformation patterns. This study contributes to our comprehension of fluid dynamics within the intricate realm of oil and gas deposits.

Study Area and Geologic Settings. The North Bozashi field lies in Kazakhstan's Mangistau region, between the Caspian Sea and Mangyshlak Mountains. Discovered in 1975, it holds 84 million tons of recoverable hydrocarbons, with peak output in 2012.

Drilling has reached 3,500 m at the field, revealing Devonian to Quaternary deposits. Triassic formations, up to 2,686 m thick in some wells, consist of argillites and sandstones and show strong deformation. The field structure is an asymmetric NE-trending anticline, disrupted by faults within the Bozashy arch (Fig. 1).

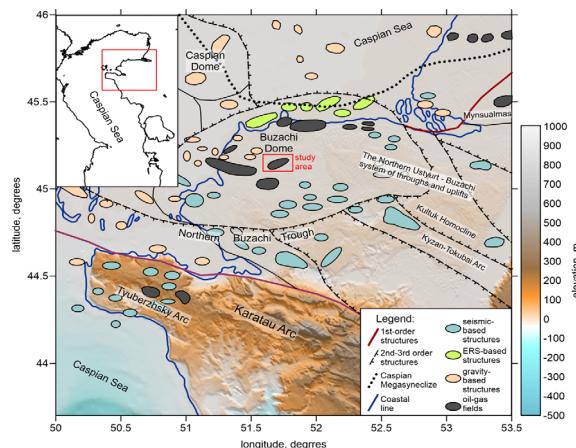


Fig. 1 – Location of the study area and the main tectonic structures. Background is relief from GMRT (Shi, et al, 2019).

Meso-Cenozoic strata include Triassic to Quaternary deposits. Middle Jurassic clastic sediments (J-I and J-II horizons) and Lower Cretaceous formations (A–D horizons) form the main reservoirs. These feature interbedded sands, siltstones, and clays of varying thickness and depositional environments (lacustrine, deltaic, marine).

The region is tectonically active, with the Bozashi North fault displacing blocks by up to 100 m. Secondary fault systems indicate changes in stress regimes between the Jurassic and Cretaceous periods (Figs. 2, 3). The structure is divided into ~14 blocks, with productive zones controlled by both structural features and reservoir facies.

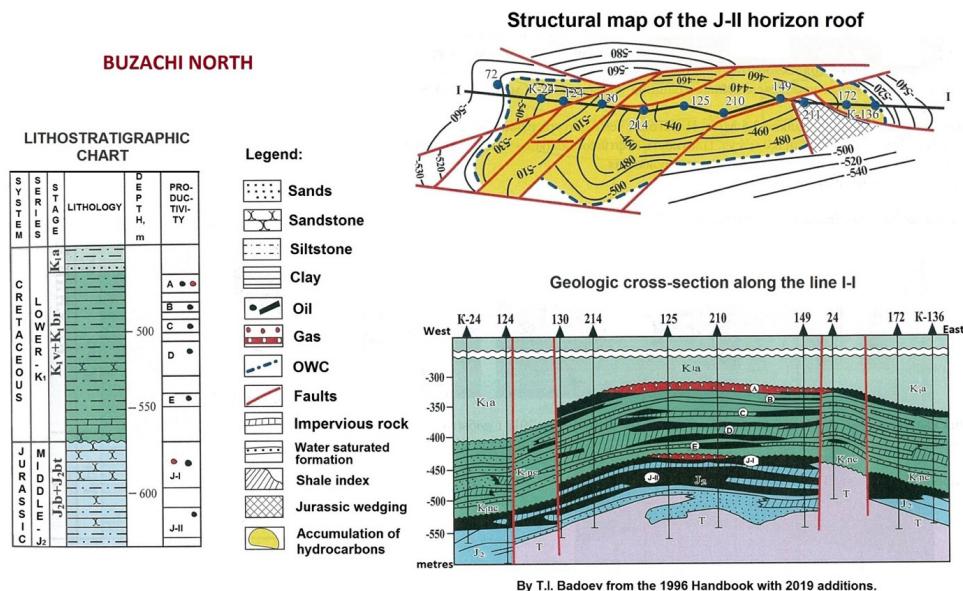


Fig. 2 – North Bozashi field integrated geologic model: a) general lithology-stratigraphic section; b) J-II horizon top structure map; c) geologic section along the line I-II (Turkov, et al, 2020).

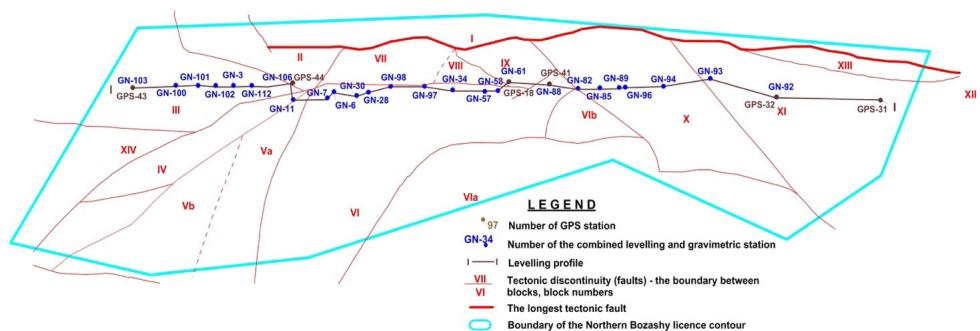


Fig. 3 – Geodynamic polygon at the North Bozashi field. The term «geodynamic polygon» (abbreviated as GDP) refers to a purposefully selected area where a complex of regular geodetic and gravimetric observations is conducted, aimed at quantitatively determining the deformations of the Earth's surface and changes in the local gravitational field.

Materials and methods. In 2007, a geodynamic monitoring polygon was established at the Bozashi North oil and gas field to study natural and anthropogenic deformation processes and their links to field development (Fig. 3). The monitoring program employed a suite of complementary geodetic and geophysical methods, enabling cross-validation and reliable identification of deformation anomalies.

The monitoring aimed to assess:

- Activity of fault systems potentially affected by field operations (Abetov, et al, 2021; Abetov, et al, 2019);
- Amplitudes of vertical and horizontal displacements due to subsurface processes such as pressure decline, reservoir compaction, and heterogeneous rock properties (Hubbert, et al, 1959; Kashnikov, et al, 2007; Nesterenko, et al, 2017; Kazhgeldin, et al, 1996; Sonich, et al, 1997).

The primary methods included:

- Repeated high-accuracy leveling (Class II);
- High-precision GPS measurements;
- Gravimetric observations;
- Radar Interferometry (InSAR).

From 2007 to 2014, 13 full monitoring cycles were conducted, with biannual observations. Between 2013 and 2016, a GNSS network was deployed to support continuous coordinate tracking at reference stations.

High-Precision Leveling. Leveling was conducted along the 24.2 km profile 1-1, covering 32 stations using LEICA DNA 03 digital level. RMS error was within $\pm 0.8\text{--}1.0$ mm/km, ensuring high consistency between cycles.

GPS Measurements. A network of six GNSS stations was installed to monitor deformation across zones with different production intensities. Equipment included multi-frequency receivers (Trimble R7, R5) and GNSS Choke Ring antennas. Field data were processed in Trimble Business Center for QC and Topcon Tools for final analysis. Typical RMS errors were ± 0.9 mm horizontally and ± 1.0 mm vertically.

Gravimetric Measurements. Gravimetric stations (104 total) were co-located with leveling sites and measured using SCINTREX CG-5 “AUTOGRAV” gravimeters. Sessions involved simultaneous readings at two instruments, with multiple 40-second measurements per site. Gravity differences within sets did not exceed 0.005 milligal. Processing accounted for microseismic noise and tidal effects, and included control measurements for quality assurance (Eppelbaum , 2015; Gadirov, et al, 2012; Veselov, 1986).

Satellite Radar Interferometry. Since 2014, COSMO-SkyMed satellite data (e-GEOS, Italy) have been used for InSAR monitoring. Processing used the SARscape software (Exelis VIS, USA) and the Small Baseline Subset (SBaS) technique to track surface deformation trends in near-real time (Karegar, et al, 2015; Umirova, et al, 2015).

Results. *Terrain deformations based on repeated high-precision leveling.* Repeated leveling along the I-I profile, which spans ~ 20 km west to east across the Bozashi North field, revealed a pronounced central subsidence zone. This segment

coincides with the main cluster of production wells and shows a maximum surface drop of 81.5 mm over 10 years (Fig. 5).

At the profile's flanks, particularly near injection wells (e.g., NB753, NB14), stations recorded uplift up to 40.5 mm—attributed to reservoir pressure support via water injection. The average subsidence rate along the profile is 7.9 mm/year, with rates increasing proportionally to cumulative production volumes. This indicates non-linear and spatially variable deformation, driven by uneven hydrocarbon withdrawal.

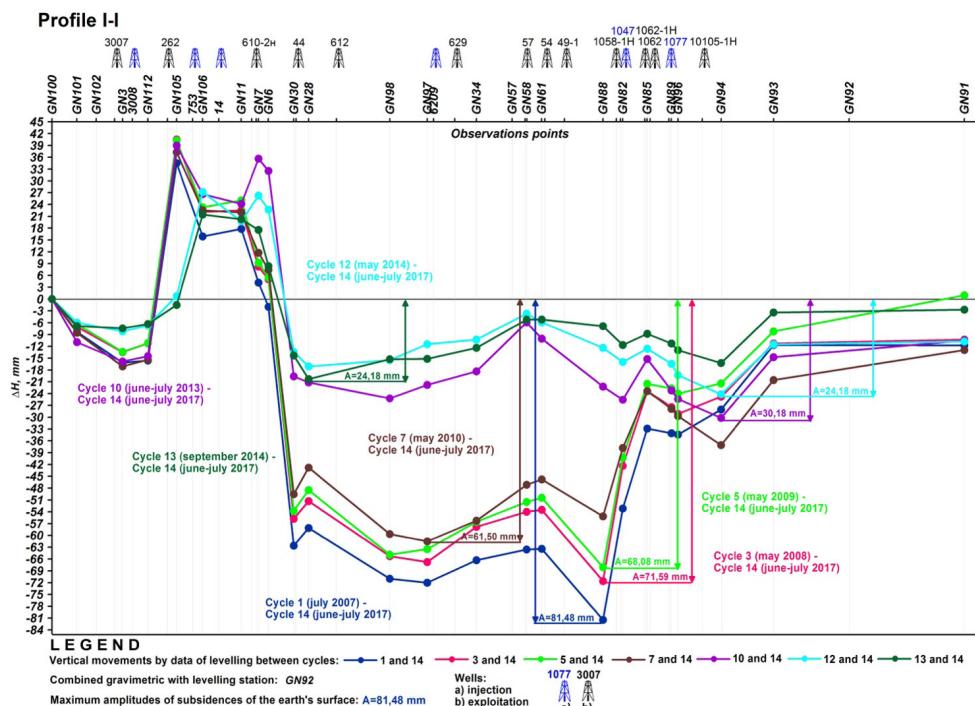


Fig. 5 - Plot of modern vertical movements of the earth's surface along line I-I for time intervals between cycles 1 and 14, 3 and 14, 5 and 14, 7 and 14, 10 and 14, 12 and 14, 13 and 14.

GPS-Based Terrain Deformations. GPS monitoring from 2007 to 2017 (cycles 1–14) shows clear subsidence in the field's center and uplift along its structural wings (Fig. 6).

Key findings:

1. Vertical displacements ranged from +115.5 mm to -58 mm.
2. Maximum subsidence overlaps with high-density production zones.
3. Surface movements exhibit a block-like distribution, aligned with structural elements.
4. Horizontal movements showed a steady trend, averaging 139 mm over 10 years, with a maximum of 35.1 mm at GPS19.

These patterns suggest surface deformation is largely driven by technogenic effects, particularly intensive production activity.

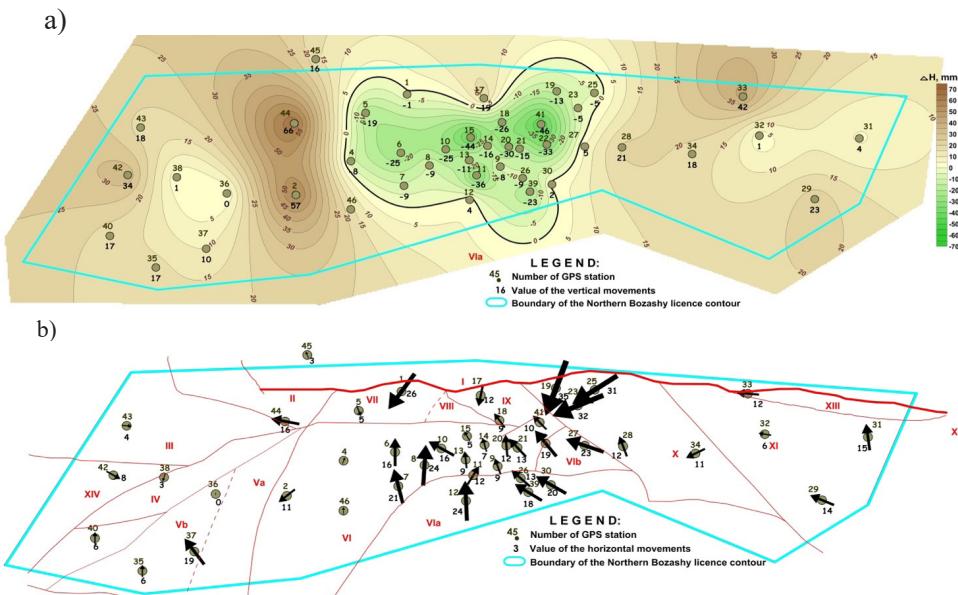


Fig.6 – Map of the areal distribution of the vertical (a) and horizontal (b) components of modern movements of GPS stations for the time period between cycle 1 (July 2007) and cycle 14 (July 2017).

Across the 10-year observation period, accumulated horizontal displacements maintain relatively modest rates, averaging at 139 mm. The maximum horizontal displacement value recorded from July 2007 to July 2017 is 35.1 mm (as observed at GPS19).

It is interesting that the maximum amplitudes of surface subsidence at the Bozashiy North field, according to GNSS monitoring data, occur in the area with the highest concentration of wells with the most accumulated oil and gas production. Consequently, the observed area of relative subsidence of the terrain may be associated with the influence of technogenic processes.

Terrain deformations from Space Radar Monitoring. Geodynamic studies at the Bozashiy North oil and gas field included methods of remote sensing of the Earth. Throughout the monitoring period, a total of twenty-three satellite images were collected. Specifically, space radar imagery was procured for this field and its adjacent regions from the COSMO-SkyMed satellite, covering the span between September 17, 2013, and November 10, 2014.

The employment of interferometric processing of radar satellite images made it possible to identify displacements and deformations of the surface at the Bozashiy North field, and to obtain an idea of the dynamics of movements of this surface over a certain period of time.

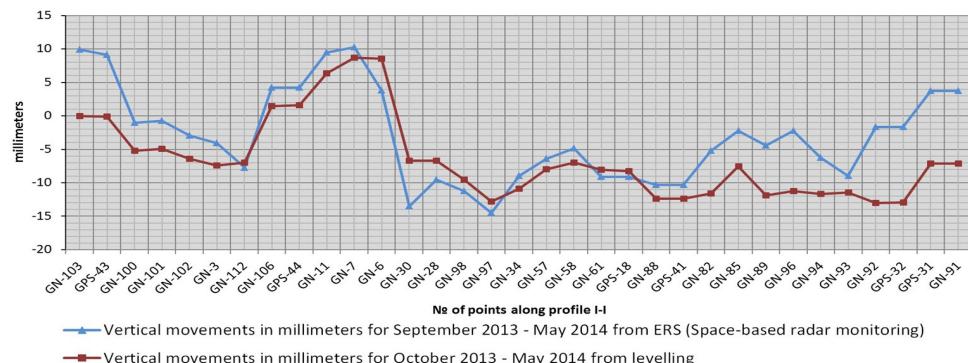
During the data processing and interpretation of radar satellite images along profile line I-I, two distinct graphs outlining vertical surface displacements were constructed (as depicted in Figure 7):

1) One graph was established based on the radar survey data acquired from Cosmo SkyMed within the timeframe of October 2013 to May 2014.

2) The other graph was derived from leveling data collected during the period spanning from September 17, 2013, to May 30, 2014.

Comparison of ground-based instrumental and remote sensing observations along line I-I revealed a high degree of convergence (Fig. 7).

The maximum discrepancy in the amplitudes of vertical movements over the observation period (9 months) was recorded at the line ends at the stations GN103 (9.9 mm) and GN91 (3.7 mm). Thus, according to the results of InSAR, the instability of the initial levelling station along the profile I-I is detected. This circumstance needs additional study.



Summarizing the above mentioned, the results of processing the 30-pass radar survey carried out on the Bozashi North field between 17.09.2013 and 30.05.2014 are in fairly reliable agreement with the results of repeated satellite observations performed in 11 (October 2013) and 12 (May 2014) cycles of geodynamic monitoring.

Consequently, the convergence of the results of daily surface displacements over the same period obtained by two independent methods has been revealed. The difference in values is within the limits of permissible errors of measurements and observations, and can be explained by different dates of obtaining information at one point or another.

For this reason, radar surveys can gradually become a key source of obtaining reliable information on vertical displacements of the earth's surface and, if not completely replace levelling, then reduce the volume of the labor-intensive terrestrial method (Aimaiti, et al, 2016; Hu, et al, 2020).

At the same time, the use of geodetic observations along the line I-I to control the unfavorable events of geodynamic processes on the surface not always advisable due to their high cost, significant time duration, and the large area of the Bozashi North oil and gas field (Nusipov, et al, 2004; Zemtsova, et al, 2012).

In this case, it is logically justified to control the dynamics displacement of the earth's surface by satellite observations - determination of the position of stations of the global navigation satellite network, differential interferometry technology, etc. (Shi, et al, 2019; Staniewicz, et al, 2020).

Terrain deformations through high-precision gravimetric measurements. Over 14 cycles (2007–2017), 104 gravity stations revealed substantial variation in the gravity field (Fig. 8):

- Positive anomalies dominated the western and central parts of the field (up to +68.2 μ Gal, max at GN39), linked to rock compaction and fluid injection.
- Negative anomalies appeared in eastern and northern zones, potentially due to excessive extraction and insufficient injection.
- Gravity changes range from -20.3 μ Gal to +68.2 μ Gal and align with zones of vertical displacement, reflecting structural segmentation.

The gravitational field, known for its exceptional sensitivity to environmental changes, displays a notable response with an increase in values at monitoring stations due to the technogenic effects on the geological formation. An additional contributor to this increase in gravity values may stem from the influence of injected fluids to maintain reservoir pressure

Since fluid injection into productive formations is not uniform across the field, it is plausible that the negative impact of hydrocarbon production may overshadow the effects of reservoir rock compaction in the spatial distribution of gravity variation anomalies.

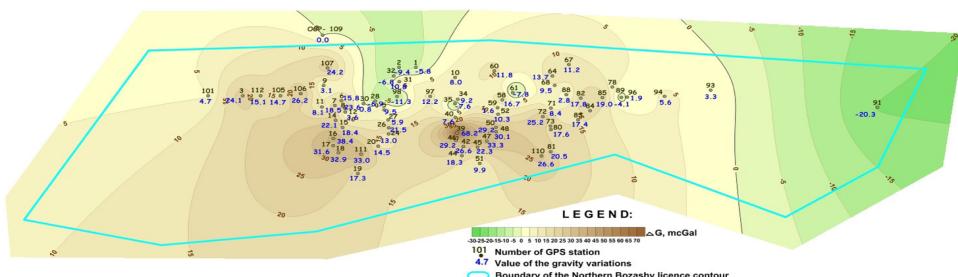


Fig.8 – Map of gravity variations in the territory of the North Bozashi field based on results of gravimetric measurements for 10 years.

Thus, assessing the results over a long-time interval (cycles 1-14), it can be assumed that hydrocarbon production is accompanied by subsequent deformation (compaction) of reservoir rocks, which is expressed in increased gravity values. Additionally, the injection of fluids into these formations may contribute to this phenomenon, given that water has a higher density compared to oil.

An analysis of the spatiotemporal changes in gravity variations from 2007 to 2017 yields the following conclusions:

- 1) The Bozashi North field predominantly exhibits a positive background of gravity variations. This background undergoes non-linear changes over time, with a

prevailing inclination towards increasing gravity values. Over the 1-14 observation period, accumulated gravity values escalated to $68.2 \mu\text{Gal}$.

2) The distribution of gravity variations across the field follows a distinct block pattern, marked by high-gradient shifts at block boundaries, mirroring the zones of pronounced changes in contemporary vertical movements of the Earth's surface.

3) Evidently, the principal cause behind the gravity variations at the Bozashi North field is linked to hydrocarbon production, the injection of reagents into development horizons, and the complex structural and tectonic makeup, all of which contribute to the block distribution of gravity variation anomalies.

Modeling surface deformation based on high-precision gravimetric and geodetic data. Combining leveling, GPS, gravity, and production data, surface deformation modeling along profile I-I reveals:

- Maximum subsidence at GN88 (-81.5 mm) corresponds closely with GPS41 (-46 mm).
- Consistent reduction in subsidence towards the eastern edge of the profile correlates with rising reservoir pressures from active injection (Fig. 9).

Gravity anomalies also track production intensity. For instance, Δg increases up to $+36.3 \mu\text{Gal}$ near GN58 (compaction + injection), then declines to $-27.1 \mu\text{Gal}$ near GN91 (high production, low injection).

Such correlations confirm that surface deformation is tightly coupled to field development parameters, especially in heavy-oil, shallow, terrigenous, and faulted reservoirs.

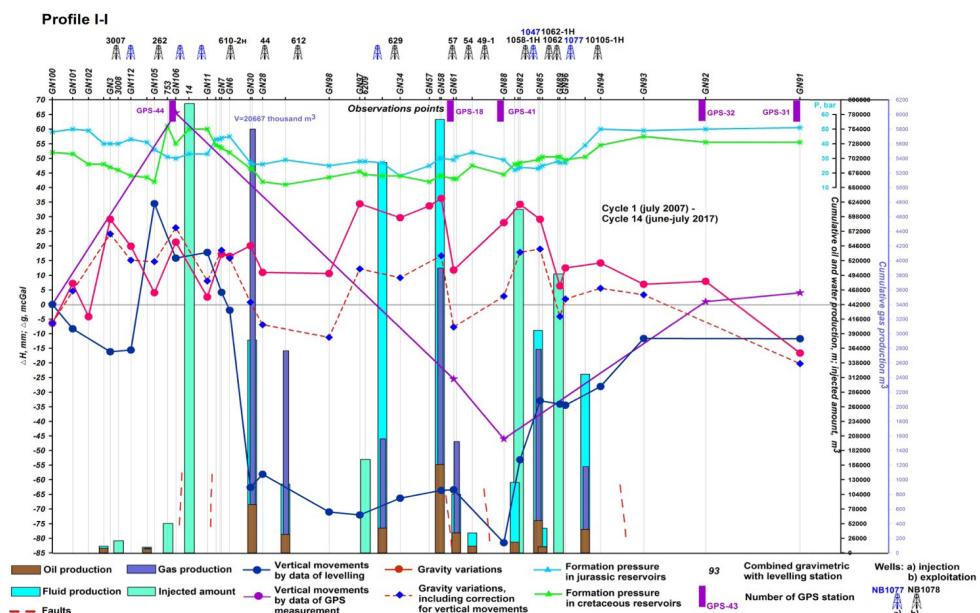


Fig.9 – Plot of modern vertical movements of the earth's surface, gravity variations, oil, gas and liquid production volumes, fluid injection and current reservoir pressures along the line I-I for the time interval between cycle 1 (2007) and cycle 14 (2017).

Combining leveling, GPS, gravity, and production data, surface deformation modeling along profile I-I reveals:

- Maximum subsidence at GN88 (−81.5 mm) corresponds closely with GPS41 (−46 mm).
- Consistent reduction in subsidence towards the eastern edge of the profile correlates with rising reservoir pressures from active injection (Fig. 9).

Gravity anomalies also track production intensity. For instance, Δg_a increases up to +36.3 μGal near GN58 (compaction + injection), then declines to −27.1 μGal near GN91 (high production, low injection).

Such correlations confirm that surface deformation is tightly coupled to field development parameters, especially in heavy-oil, shallow, terrigenous, and faulted reservoirs.

Between 2011 and 2017, wells within the subsidence zone showed:

- −28% in oil production
- −61.2% in gas production
- +17.6% in water cut
- +128% in fluid injection, which failed to fully offset production-related compaction.

Average oil and gas output per well declined by 46.2% and 48.7%, respectively.

The integration of leveling, GNSS, gravimetry, and satellite data provides a comprehensive understanding of surface deformation at the Bozashi North field. These deformations are clearly linked to production and pressure support operations, underscoring the need for continuous geodynamic monitoring in managing reservoir integrity and long-term productivity.

Discussion. To better understand surface deformation at the Bozashi North field, a comparative analysis was conducted involving 17 foreign hydrocarbon fields known for subsidence. These analogs helped validate the mechanisms of deformation observed in Bozashi.

Surface subsidence is common during prolonged field development, typically ranging between 1–2 cm/year, with cumulative subsidence usually within tens of centimeters. More severe cases can reach several meters, causing damage to infrastructure and triggering seismic activity.

Notable international examples:

- **Wilmington (USA):** Up to 8.7 m of subsidence over 40 years, attributed to reservoir compaction due to pressure loss.
- **Ekofisk (Norway):** Subsea floor subsided by up to 4.4 m over several decades; caused by increased effective stress in overlying rocks.
- **Inglewood (USA):** Subsidence up to 1.7 m over 50 years; deformation correlated with extraction volumes.

These cases reveal a consistent pattern: subsidence is most pronounced in structurally elevated zones with intensive production. At Bozashi North, similar deformation was observed—maximum subsidence in the structural crest, diminishing toward the flanks, with some uplift in injection zones.

Across the reviewed fields, reservoir rocks typically consist of unconsolidated or weakly consolidated sands, gravels, and siltstones with high porosity (20–35%) and permeability (up to 2000 mD). Bozashi North is comparable, with porosity up to 34% and permeability between 0.106–0.365 μm^2 .

Most foreign analogs feature structural traps and complex fault systems, leading to block segmentation and variable reservoir behavior. Bozashi North mirrors this, being divided into 14 fault-bounded blocks.

Depths of productive intervals across fields vary widely:

- Bozashi North: 320–522 m
- Ekofisk: up to 3000 m
- Wilmington, Surakhani, Shebelinskoye: 180–1900+ m Yet in all cases, subsidence tends to affect shallow, productive intervals first.

Subsidence rates also vary:

- Wilmington, Ekofisk: ~0.2 m/year
- Inglewood, Surakhani: 0.03–0.05 m/year
- Bozashi North: up to 0.08 m/year over 10 years

At Inglewood and Ekofisk, central compression and peripheral tension were observed—patterns mirrored at Bozashi, where subsidence affects the crest and uplifts occur on the flanks.

This comparative analysis confirms that Bozashi's subsidence arises from both natural and technogenic factors. Key contributors include:

- Shallow, high-porosity reservoirs with significant lateral heterogeneity;
- Extensive production concentrated in structural highs;
- Uneven fluid injection and varying reservoir pressures;
- Fault segmentation and block movement potential.

These combined effects heighten the risk of induced tectonic responses—such as reactivated faults, surface ruptures, or localized seismicity—underscoring the importance of continuous monitoring and adaptive reservoir management.

Geodynamic Risk Factors at the Bozashi North Field. Several inherent geological features contribute to elevated geodynamic risks:

- Large field size (20 × 6 km): Increases the number of tectonic blocks and faults, raising the potential for seismic deformation.
- Block structure and fault density: The field is segmented into 14 tectonic blocks by a dense fault network, leading to localized stress variations.
- Shallow reservoirs: Productive Jurassic and Cretaceous intervals occur at shallow depths (340–470 m), accelerating surface deformation.
- Thick pay zones: Combined thickness of productive layers exceeds 100 m (e.g., A–D, J–I, J–II), amplifying compaction risks.
- Seismic context: Located in a seismically active area (up to M5.6 nearby), though in-field seismological monitoring is lacking.
- Weakly consolidated rocks: Sands and siltstones in pay zones are prone to compaction, subsidence, and displacement.

- Heterogeneous lithology: Variations in physical and mechanical properties across the field lead to uneven compaction and surface deformation.
- Good reservoir quality: High porosity and permeability facilitate fluid flow but also increase susceptibility to compaction.

Trigger mechanisms:

- Stress accumulation at block boundaries due to contrasts in rock properties.
- Field development releases built-up stress, especially near active faults.
- Maximum surface subsidence is expected along tectonic block boundaries.

Technogenic Factors or Anthropogenic activities further intensify geodynamic risks:

- Intensive long-term production: Nearly 70 million tons of oil extracted by 2014 has significantly disturbed local stress fields.
- Uneven production: Irregular hydrocarbon withdrawal disrupts the geomechanical balance and induces differential subsidence.
- Fluid injection: Over 52 million m³ of water injected for pressure maintenance introduces additional stress, especially if fluids enter fault zones, potentially reducing friction and triggering fault movement.
- Induced seismicity: Active production and injection near fault zones in a naturally seismic area increase the risk of anthropogenic seismic events.

Technogenic Triggers of Geodynamic Risks and Induced Seismicity. The interaction between technogenic activities and the geological environment at the Bozashi North field contributes to stress field redistribution, leading to surface deformation—subsidence in the structural crest and uplift at the flanks.

Subsidence is frequently accompanied by induced seismicity—microseismic events or tremors triggered by human activity, such as hydrocarbon extraction or fluid injection. These events reflect the release of stored tectonic stress, possibly accelerated by field development, though the precise cause-effect relationship remains under study.

Observed patterns of induced seismicity include:

- Most induced earthquakes are moderate (M 3.5–4.5), with stronger events (M > 4.5) typically occurring below or adjacent to hydrocarbon fields.
- Epicenters often align with pre-existing faults in accordance with the regional stress field and are triggered by anthropogenic changes such as pressure drops or fluid migration.

Five Models of Induced Seismicity Formation:

1. Fluid Injection: Documented in the USA and Canada, high-pressure water injection near fault zones can exceed rock strength and initiate seismicity.

2. Subsidence-Driven Fault Slip: Large-scale subsidence (e.g., Wilmington, USA) induces horizontal fault movement, generating M 3.5–4.5 quakes.

3. Caprock Deformation: Severe pressure depletion beneath a rigid caprock can lead to brittle failure and seismicity within the caprock (M ≤ 4).

4. Stress Rebalancing from Extraction:

○ *Oil fields*: Extraction without pressure support (e.g., Coalinga, USA) reduces load on deeper formations, causing $M \geq 5$ events.

○ *Gas fields*: Replacing gas with denser brine increases loading on already stressed rocks, as seen in Gazli (Uzbekistan), where $M > 6$ quakes occurred.

5. Hydrogeological Effects: Fluid migration along permeable faults reduces friction and triggers earthquakes in overstressed zones.

Timing: Seismicity can occur from 2 to 87 years after production begins (e.g., Strachan gas field in 2 years; Coalinga oil field after 87).

Seismicity by Depth and Location:

A. Caprock Interval: Example is Lacq (France), where pressure reduction deformed the caprock overlying the gas reservoir, triggering seismicity.

B. Productive Reservoir Interval examples:

- *Extraction-induced*: Fashing and Imogene (USA) gas fields.

- *Injection-induced*: Rangely (USA), where water injection increased pore pressure >170 bar above original, and Cogdell (USA), where seismicity followed fluid pressure exceeding hydrostatic gradients.

In both cases, imbalance between fluid extracted and injected, or excessive injection pressures, led to seismic events.

C. Beneath Reservoirs examples:

- *Gazli (Uzbekistan)*: Injection of 600 million m^3 water led to deep, destructive earthquakes.

- *Strachan (Canada)*: Pressure depletion in the gas reservoir caused fault reactivation in the Precambrian basement.

Induced seismicity at hydrocarbon fields, including Bozashi North, arises from both extraction and injection operations. When pore pressure increases or rock stress balance is disrupted—especially near faults—seismicity can be triggered. Monitoring, modeling, and controlled reservoir management are key to mitigating these risks.

Conclusions. This study presents the results of a decade-long geodynamic monitoring program at the Bozashi North field, aimed at identifying and analyzing the emergence of seismic-deformation processes of both natural and anthropogenic origin.

Extensive data from Kazakhstan and international analogs were analyzed to assess:

- Activation potential of fault systems during hydrocarbon development;
- Modern vertical and horizontal surface movements linked to production, reservoir pressure decline, and heterogeneous reservoir properties;
- Localized rock compaction processes within productive horizons contributing to broader deformation.

Key findings at Bozashi North include:

- Persistent subsidence in the field's crest, confirmed by GPS and leveling data, corresponds to high production zones and declining reservoir pressure.

- Uplift at the field's periphery is linked to water injection and pressure increases in sparsely drilled zones.
- Gravity anomalies correlate with hydrocarbon extraction and fluid injection volumes, revealing the impact of reservoir dynamics on the gravitational field.
- Strong agreement between instrumental and satellite-based monitoring confirms the reliability of results, with discrepancies attributed to permissible measurement errors and observation timing.

The robustness of the findings was reinforced through integrated interpretation and modeling of geological, geophysical, and production data, taking into account measurement frequency, duration, and spatial coverage.

This research highlights the importance of systematic, long-term geodynamic monitoring in detecting early signs of surface deformation. In contrast, short-term or irregular observations limit the ability to assess and forecast such changes.

Although most geodynamic indicators at Bozashi North are of moderate intensity, certain zones show elevated risk levels. These are driven by the combined effects of natural block structure and technogenic activities, such as uneven production and fluid injection.

In conclusion, hydrocarbon extraction and water injection are the primary drivers of subsidence and uplift. The observed block-structured distribution of vertical and horizontal movements is shaped by both reservoir compaction and tectonic segmentation, confirming the multifactorial nature of geodynamic risks at the field.

References

Abetov A.E., Kudaibergenova S.S (2021) Integrated research of suffusion and karst processes in the oil-gas-condensate field Karachaganak by geological and geophysical and geodesic methods. *Proceedings of the National Academy of Sciences of the Republic of Kazakhstan. Series of Geology and Technical Sciences*, 5 (449) – P. 14-22. URL: <https://doi.org/10.32014/2021.2518-170X.93>. (in English)

Abetov A.E., Kudaibergenova S.S. (2019). Faktory geodinamicheskogo riska na primere skladchatogo neftegazonosnogo mestorozhdeniya Bozashinskiy [Integrated research of suffusion and karst processes in the oil-gas-condensate field Karachaganak by geological and geophysical and geodesic methods]. Proceedings of the II International Scientific Conference: New Directions of Oil and Gas Geology and Geochemistry, Development of Geological Prospecting, – P.8–17. ISBN 978-5-7944-3373-9. URL: <https://www.elibrary.ru/item.asp?id=41536217>. (in Russian)

Abetov A.E., Kudaibergenova S.S., Sidorov V.A. (2021) Conceptual approach to monitoring of land surface deformations in hydrocarbon fields. *Proceedings of the 17th EAGE scientific and practical conference - Engineering and ore geophysics*.- P. 1-11. URL:<https://www.earthdoc.org/content/papers/10.3997/2214-4609.202152160>. (in English)

Aimaiti Y., Kasimu A., Maimaitiyiming Y. (2016) Detection of land subsidence in the area of intensive oil production by ALOS PALSAR data. In 2016 IEEE International Geoscience and Remote Sensing Symposium (IGARSS). –P. 4956-4959. IEEE. (in English)

Eppelbaum L.V., (2015) Interpretation of microgravity and magnetic data for delineation of subsurface salt bodies in unfavorable S/N ratio conditions. Proceed. of the 2015 SAGEEP Conference, Austin, Texas, USA, 28, No. 1, 686-695. (in English)

Gadirov V.G. and Eppelbaum L.V., (2012) Detailed gravity, magnetics successful in exploring Azerbaijan onshore areas. *Oil and Gas Journal*, 110, No. 11, – P. 60-73. (in English)

Hu B., Li, H., Zhang X., & Fang L. (2020). Oil and gas mining deformation monitoring and assessments of disaster: Using interferometric synthetic aperture radar technology. *IEEE Geoscience and Remote Sensing Magazine*, 8(2), – P.108-134. (in English)

Hubbert M. K., Rubey W.W. (1959) Role of fluid pressure in mechanics of overtrustfauling. *Geological Society of America Bulletin*. 70: 115-166. (in English)

Karegar M. A., Dixon T. H., Malservisi R., Yang Q., Hossaini S. A., & Hovorka S. D. (2015). GPS-based monitoring of surface deformation associated with CO₂ injection at an enhanced oil recovery site. *International Journal of Greenhouse Gas Control*, 41, -P.116-126. (in English)

Kashnikov Y.A., Ashikhmin S.G. (2007) Rock mechanics in development of hydrocarbon deposits. Monograph. Nedra, 466 p. (in English)

Kenesbayeva A., Nurpeisova M., Levin E. Modeling of geodynamic processes at hydrocarbon deposit. *News of the national academy of sciences of the Republic of Kazakhstan. Series of geology and technical sciences*. ISSN 2224-5278. Volume 4, Number 448 (2021), – P.42 – 49. (in English)

Nesterenko M.Y., Tsvyak A.V. (2017) Technogenic geodynamic processes at hydrocarbon fields under development. *Bulletin of the Orenburg Scientific Centre of the Ural RAS Department*. 4-8. (in English)

Nicholson C., Wesson R. (1990, 1951). Earthquake hazard Associated with deep well injection – a report to the U.S.Environmental protection Agency. U.S.Geo. Surv. Bull. 74 p. (in English)

Nurpeisova M., Myngzhasarov B., Burkhanov B. Z., Kulibabaa, S. (2021) Monitoring deformation processes on ground surface and at construction facilities in the territory of oil fields. *Eurasian Mining*, 36 (2), – P.86-91. (in English)

Nusipov E.N., Shcherba Yu.G., Rakhymbaev M.M., et al. (2004). *Metodicheskoe rukovodstvo po monitoringu sovremennykh dvizhenii s ispol'zovaniem vysokotochnykh sputnikovykh GPS-nablyudenii dlya prognozirovaniya geodinamicheskogo sostoyaniya territorii i neftegazovykh mestorozhdenii* [Methodological Guide for Monitoring Modern Movements by High-Precision Satellite GPS Observations for Forecasting Geodynamic State of Territories and Oil and Gas Fields]. Almaty, 133 p. (in Russian)

Sonich V.P., Cheremisin N.A., Baturin Y.E. (1997) Influence of reservoir pressure reduction on filtration-capacitative properties of rocks. *Oil Economy* 9.– P. 52-57. (in English)

Staniewicz S., Chen J., Lee H., Olson J., Savvaidis A., Reedy R., ... & Hennings, P. (2020) InSAR reveals complex surface deformation patterns over an 80,000 km² oil-producing region in the Permian Basin. *Geophysical Research Letters*, 47(21), e2020GL090151. (in English)

Shi J., Yang H., Peng J. et al. InSAR Monitoring and Analysis of Ground Deformation Due to Fluid or Gas Injection in Fengcheng Oil Field, Xinjiang, China. *J Indian Soc Remote Sens* 47, – P.455–466 (2019). <https://doi.org/10.1007/s12524-018-0903-y>. (in English)

Turkov O.S., et al. (2020). *Atlas neftyanyh i gazovyh mestorozhdenij Respubliki Kazahstan* [Atlas of Oil and Gas Fields of the Republic of Kazakhstan]. Almaty: Kazakhstan Society of Uphole Oilman and Geologists, Vol. 2, – P. 84–85. (in Russian)

Umirova G.K., Saparbekova M.A., Akhmetov E.M. (2015). *Geodinamicheskiy monitoring nedr na mestorozhdenii Bozashi Severnyy* [Geodynamic monitoring of the subsoil at the North Bozashi field]. Proceedings of the International Satpayev Readings, KazNTU,– P. 4–6. (in Russian)

Veselov K.E. (1986). *Gravimetriceskaya syemka* [Gravimetric survey]. Moscow: Nedra. (in Russian)

Zemtsova A.V., Zhantasova S. (2012). Monitoring s ispol'zovaniem GPS na geodinamicheskom uchastke neftegazovogo mestorozhdeniya. International Conference: Innovative Technologies of Geospatial Data Collection and Processing for Natural Resources Management, –P. 112–118. (in English)

Publication Ethics and Publication Malpractice in the journals of the National Academy of Sciences of the Republic of Kazakhstan

For information on Ethics in publishing and Ethical guidelines for journal publication see <http://www.elsevier.com/publishingethics> and <http://www.elsevier.com/journal-authors/ethics>.

Submission of an article to the National Academy of Sciences of the Republic of Kazakhstan implies that the described work has not been published previously (except in the form of an abstract or as part of a published lecture or academic thesis or as an electronic preprint, see <http://www.elsevier.com/postingpolicy>), that it is not under consideration for publication elsewhere, that its publication is approved by all authors and tacitly or explicitly by the responsible authorities where the work was carried out, and that, if accepted, it will not be published elsewhere in the same form, in English or in any other language, including electronically without the written consent of the copyright-holder. In particular, translations into English of papers already published in another language are not accepted.

No other forms of scientific misconduct are allowed, such as plagiarism, falsification, fraudulent data, incorrect interpretation of other works, incorrect citations, etc. The National Academy of Sciences of the Republic of Kazakhstan follows the Code of Conduct of the Committee on Publication Ethics (COPE), and follows the COPE Flowcharts for Resolving Cases of Suspected Misconduct (http://publicationethics.org/files/u2/New_Code.pdf). To verify originality, your article may be checked by the Cross Check originality detection service <http://www.elsevier.com/editors/plagdetect>.

The authors are obliged to participate in peer review process and be ready to provide corrections, clarifications, retractions and apologies when needed. All authors of a paper should have significantly contributed to the research.

The reviewers should provide objective judgments and should point out relevant published works which are not yet cited. Reviewed articles should be treated confidentially. The reviewers will be chosen in such a way that there is no conflict of interests with respect to the research, the authors and/or the research funders.

The editors have complete responsibility and authority to reject or accept a paper, and they will only accept a paper when reasonably certain. They will preserve anonymity of reviewers and promote publication of corrections, clarifications, retractions and apologies when needed. The acceptance of a paper automatically implies the copyright transfer to the National Academy of Sciences of the Republic of Kazakhstan.

The Editorial Board of the National Academy of Sciences of the Republic of Kazakhstan will monitor and safeguard publishing ethics.

Правила оформления статьи для публикации в журнале смотреть на сайтах:

www.nauka-nanrk.kz

<http://www.geolog-technical.kz/index.php/en>

ISSN 2518-170X (Online),

ISSN 2224-5278 (Print)

Директор отдела издания научных журналов НАН РК *А. Ботанқызы*

Редакторы: *Д.С. Аленов, Ж.Ш.Әден*

Верстка на компьютере *Г.Д.Жадыранова*

Подписано в печать 15.06.2025.

Формат 70x90^{1/16}. Бумага офсетная. Печать – ризограф.
14,5 п.л. Заказ 3.